

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

- 1-4. (Cancelled).
5. (Currently amended) A method for manufacturing a semiconductor device for use in a memory cell, comprising the steps of:
  - a) preparing an active matrix having at least one transistor, a plurality of  $[[.]]$  conductive plugs electrically connected to the at least one transistor and an insulating layer laterally between adjacent conductive plugs;
  - b) forming a conductive layer over each conductive plug to form a bottom electrode;
  - c) forming a  $(Ta_2O_5)_x(TiO_2)_y$  composite layer over the bottom electrodes, x and y representing a respective molar fraction;
  - d) forming a dielectric layer over the  $(Ta_2O_5)_x(TiO_2)_y$  composite layer; and
  - e) patterning the dielectric layer and the  $(Ta_2O_5)_x(TiO_2)_y$  composite layer into a preset configuration.
6. (Previously presented) The method of claim 5, wherein the bottom electrode includes a material selected from a group consisting of a poly-Si, W, WN,  $WSi_x$ , TiN, Pt, Ru and Ir.
7. (Currently amended) The method of claim 5, wherein the step of forming a  $(Ta_2O_5)_x(TiO_2)_y$  composite layer includes the steps of:

- (1) alternatively alternately introducing first and second source gases into a reaction chamber, thereby forming a  $\text{Ta}_2\text{O}_5$  thin layer;
- (2) alternately introducing third and fourth source gases into the reaction chamber, thereby forming a  $\text{TiO}_2$  thin layer over the  $\text{Ta}_2\text{O}_5$  thin layer;
- (3) repeating the steps (1) and (2), thereby obtaining stacked  $\text{Ta}_2\text{O}_5$  and  $\text{TiO}_2$  thin layers; and
- (4) heating the stacked thin layers at a temperature ranging from approximately 400 °C to approximately 550 °C, thereby obtaining the  $(\text{Ta}_2\text{O}_5)_x(\text{TiO}_2)_y$  composite layer.

8. (Previously presented) The method of claim 7, wherein the first source gas includes a pentaethoxytantalum ( $\text{Ta}(\text{C}_2\text{H}_5\text{O})_5$ ) gas, and the second source gas includes a gas selected from a group consisting of  $\text{H}_2\text{O}$ ,  $\text{O}_2$ ,  $\text{N}_2\text{O}$  and alcohol ( $\text{C}_x\text{H}_y\text{OH}$ ) gases.

9. (Original) The method of claim 7, wherein the reaction chamber is kept at a temperature ranging from approximately 250 °C to approximately 350 °C.

10. (Previously presented) The method of claim 7, wherein a thickness of the  $\text{Ta}_2\text{O}_5$  thin layer is less than or equal to 10 Å.

11. (Currently amended) The method of claim 7, wherein the third source gas includes [[TiC1<sub>4</sub>]]  $\text{TiCl}_4$ , and the fourth source gas includes a gas selected from a group

consisting of H<sub>2</sub>O, O<sub>2</sub> and N<sub>2</sub>O gases.

12. (Currently amended) The method of claim 7, wherein a thickness of the TiO<sub>2</sub> thin layer[[,]] is less than or equal to 5 Å.

13. (Original) The method of claim 7, wherein the (Ta<sub>2</sub>O<sub>5</sub>)<sub>x</sub>(TiO<sub>2</sub>)<sub>y</sub> composite layer has a thickness ranging from approximately 100 Å to approximately 200 Å.

14. (Original) The method of claim 7, wherein process cycles of steps (1) and (2) are controlled in such a way that x=0.92 and y=0.08.

15. (Original) The method of claim 7, further comprising introducing a first inert gas into the reaction chamber for 0.1-10 seconds to remove the first and second source gases which remain in the reaction chamber, after step (1).

16. (Currently amended) The method of claim 15, further comprising introducing a second inert gas into the reaction chamber for 0.1-10 seconds to remove the [[first]] **third** and second **fourth** source gases and the first inert gas remain **remaining** in the reaction chamber, after step (2).

17. (Cancelled).

18. (Currently amended) The method of claim ~~[[17]]~~ 7, further comprising heat treating the  $(\text{Ta}_2\text{O}_5)_x(\text{TiO}_2)_y$  composite layer and the dielectric layer in a furnace at a temperature ranging from approximately 600 °C to approximately 850 °C in the presence of  $\text{N}_2\text{O}$ .

19. (Currently amended) The method of claim ~~[[17]]~~ 7, further comprising forming a TiN layer over the dielectric layer.

20. (Currently amended) The method of claim 7, wherein the first source gas includes tantalum chloride (~~[[TaCl<sub>5</sub>]]~~  $\text{TaCl}_5$ ), and the second source gas includes a gas selected from a group consisting of  $\text{H}_2\text{O}$ ,  $\text{O}_2$ ,  $\text{N}_2\text{O}$  and  $\text{C}_x\text{H}_y\text{OH}$  gases.

21. (Currently amended) A method for manufacturing a semiconductor device for use in a memory cell, comprising the steps of:

preparing an active matrix having at least one transistor, a plurality of conductive plugs electrically connected to the at least one transistor and an insulating layer between each conductive plug;

forming a conductive layer coupled to each conductive plug to form a first electrode;

forming a  $(\text{Ta}_2\text{O}_5)_x(\text{TiO}_2)_y$  composite layer adjacent to the first electrode, where x and y each represent a respective molar ~~function~~ fraction;

forming a dielectric layer adjacent to the  $(\text{Ta}_2\text{O}_5)_x(\text{TiO}_2)_y$  composite layer; and

patterning the dielectric layer and the  $(\text{Ta}_2\text{O}_5)_x(\text{TiO}_2)_y$  composite layer according to a present **preset** configuration.

22. (Currently amended) The method of claim 21, wherein the step of forming the  $(\text{Ta}_2\text{O}_5)_x(\text{TiO}_2)_y$  composite layer includes the steps of:

~~alternatively~~ **alternately** introducing first and second source gases into a reaction chamber to form a  $\text{Ta}_2\text{O}_5$  layer;

~~alternatively~~ **alternately** introducing third and fourth source gases into the reaction chamber to form a  $\text{TiO}_2$  layer adjacent to the  $\text{Ta}_2\text{O}_5$  layer; and

heating the  $\text{TiO}_2$  layer and the  $\text{Ta}_2\text{O}_5$  layer from a temperature of approximately 400 °C to a temperature of approximately 550 °C to form the  $(\text{Ta}_2\text{O}_5)_x(\text{TiO}_2)_y$  composite layer.

23. (Cancelled).